

## FLUXO P502

### Water Based Fluorescent Penetrant - Sensitivity Level 2

#### General Appearance & Composition

- Water Based Fluorescent Penetrant
- Method A/C - Type 1 - Level 2 according to EN ISO 3452
- Bright and sharp indication with low level of fluorescent background / excellent stability
- **FLUXO P502** is a stable solution of nonionic surfactants and fluorescent dyes in water.
- Processing Temperature: 0° to 50° C
- Associated products:  
 Cleaner: **FLUXO S190**    Dry Developer: **FLUXO RD1**    Solvent Based Developer: **FLUXO R175**
- Manufacturer: **SREM TECHNOLOGIES**

#### Approval & Specifications

- Sensitivity Level 2 according EN ISO 3452-2
- EN ISO 3452-2
- RCC-M Code
- ASME - Boiler and Pressure Vessel Code - Section V
- ASTM E 1417 - ASTM E 165
- Excellent self-developing properties: **FLUXO P502** can be used without developer.



#### Properties

- Aspect: Fluorescent Yellow Liquid
- Density (20°C): 1.01
- Flash Point: not applicable
- Viscosity: 10 mm<sup>2</sup>/s (40°C)
- Compatible with any metal & many synthetic materials

#### Health and Safety Advantages

- Free from petroleum distillates / Free from COV / Free from butyl-di-glycol.
- **FLUXO P502** is **Biodegradable** - Passes OECD test for ready biodegradability. Biodegradation: > 80 %
- Minimal environmental, occupational health and safety impact.
- NOT FLAMMABLE / NO ODOR / NOT NOCIVE

#### Instructions for Use

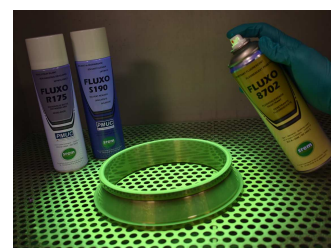
- **Cleaning:** Remove rust, tinder and all contaminations from the part with **FLUXO** cleaner
- **Application of Penetrant:** Apply **FLUXO P502:** Application by immersion, spraying, brushing, dipping, electrostatic spraying etc... Allow to penetrate for at least 10 minutes.
- **Removal:** Remove the excess penetrant from the surface under UV Light, with water. If you can't or don't want to use water, remove the excess penetrant with solvent **FLUXO S190**.
- **Drying:** Begin drying procedure immediately after water wash.
- **Developing:** Apply **FLUXO** developer on the part, achieving a thin and uniform layer.
- **Inspection:** Parts shall be inspected under UV light as per ISO 3059 standard requirements. Surface defects will appear as fluorescent indication.

#### Shelf Life

- Minimum of 5 years, stored at room temperature.
- Please refer to the Safety Data Sheet

#### Pack Sizes

- Drum 10L - 200L - 1000L



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